



M-16450-BH4
2021+MY Bronco
Bronco 4 Door Hoop Step Kit

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PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPETELY
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Please visit <https://www.performanceparts.ford.com> for warranty information



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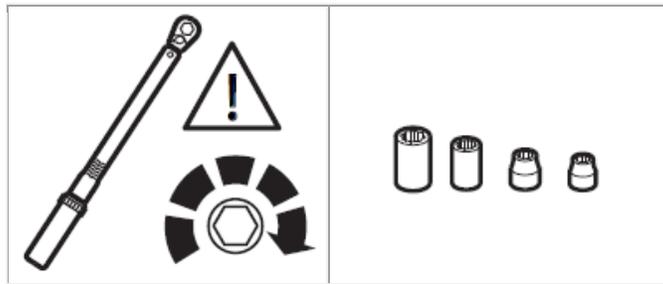
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Kit contents:

Description	Quantity
Bronco Hoop Step Assembly, Driver Side	1
Bronco Hoop Step Assembly, Passenger Side	1
Hoop Step Support Bracket	2
Bolt, M10x20	4
Bolt, M8x20	2
Nut & Washer, M6	8

Special Tool(s) / General Equipment



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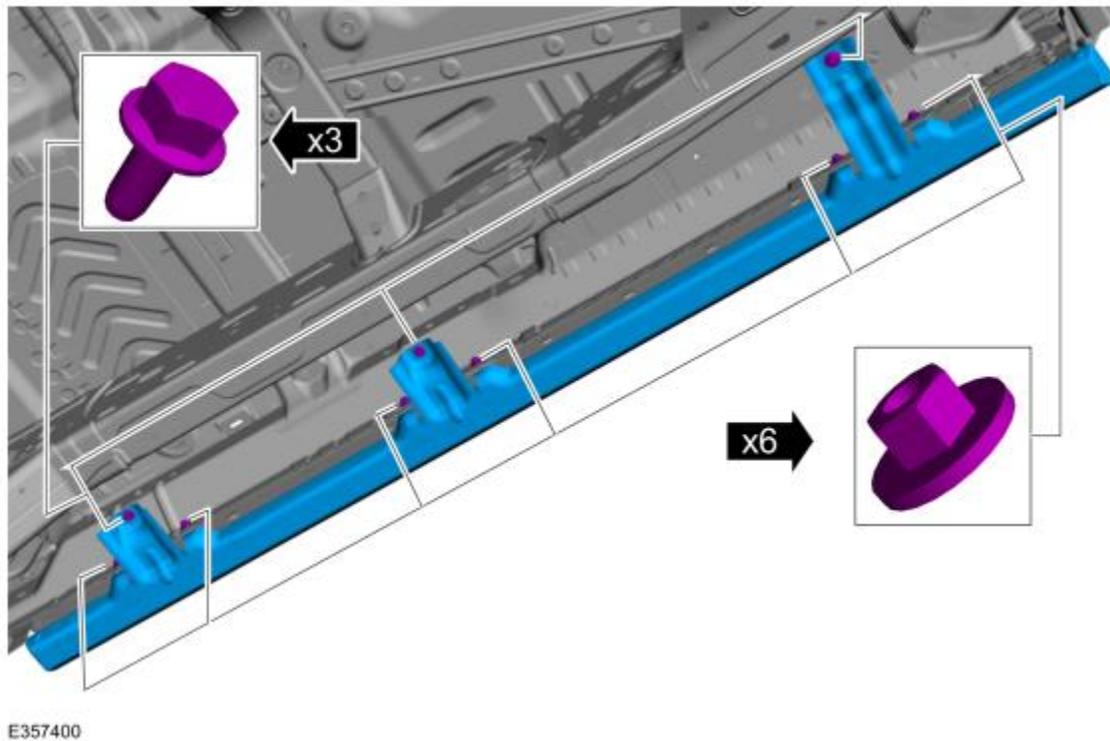
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Removal – Rock Sliding Rail

NOTE: Removal steps in this procedure may contain installation details.

NOTE: LH side shown, RH side similar.

1. Remove the bolts, nuts and rock sliding rail assembly. **Torque: 124 lb.in (14 Nm)**



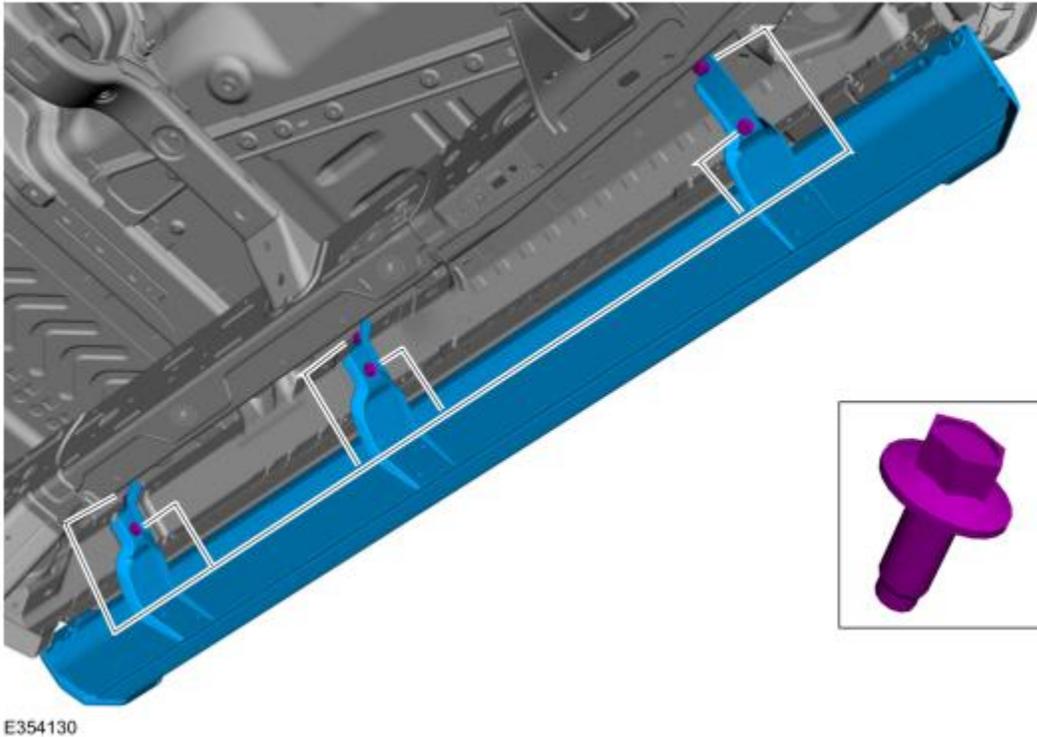
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Removal – Running Boards

NOTE: Removal steps in this procedure may contain installation details.

NOTE: LH side shown, RH side similar.

1. Remove the bolts and running board assembly. **Torque: 18 lb.ft (25 Nm)**



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Installation

NOTE: LH side shown, RH side similar.

1. Attach hoop step bracket to the underside of the vehicle near the rear door.



2. Using a M10x20 bolt, secure hoop step bracket to the side of the vehicle. **Torque: 18 lb.ft (25 Nm)**

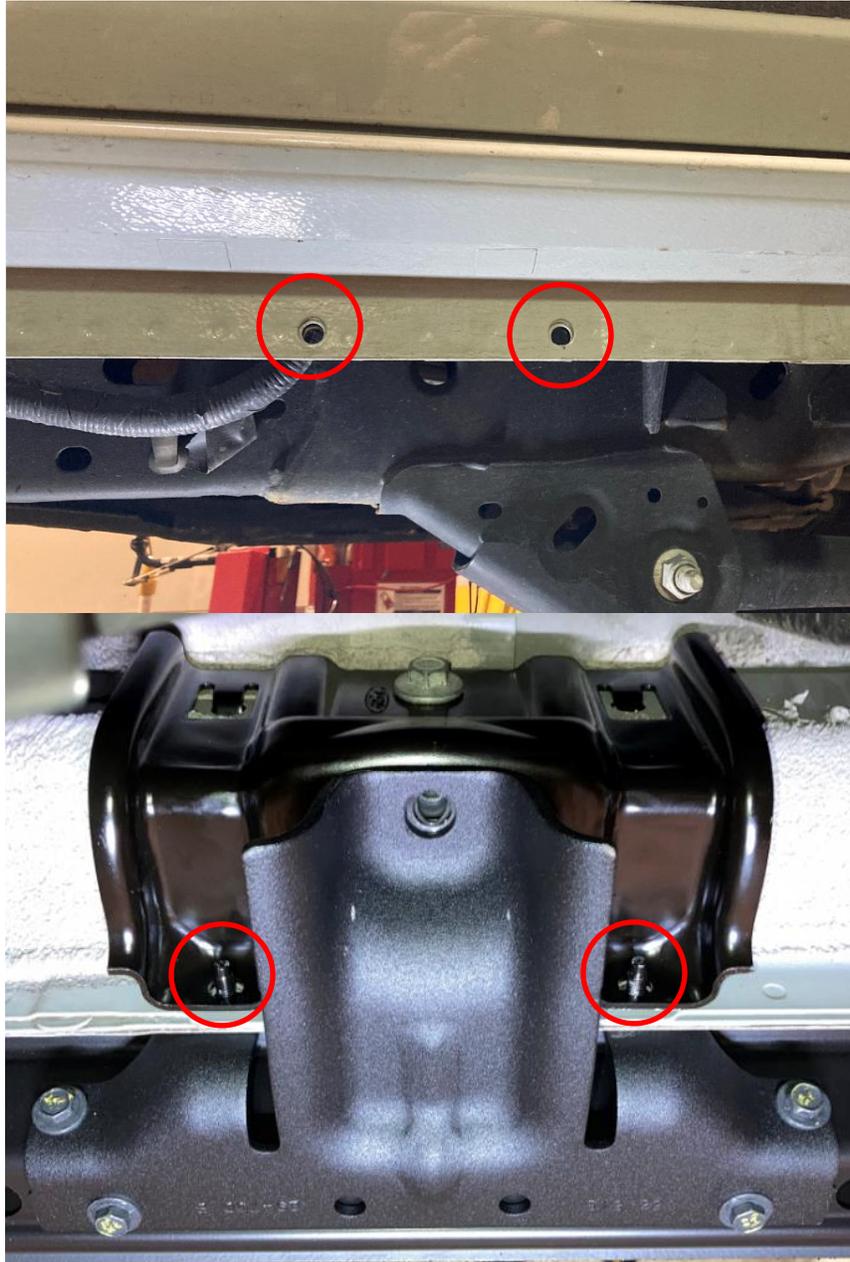


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3. Attach the hoop step assembly using the pair of holes near the front and rear on the side of the vehicle.

NOTE: *Rear shown, front similar.*



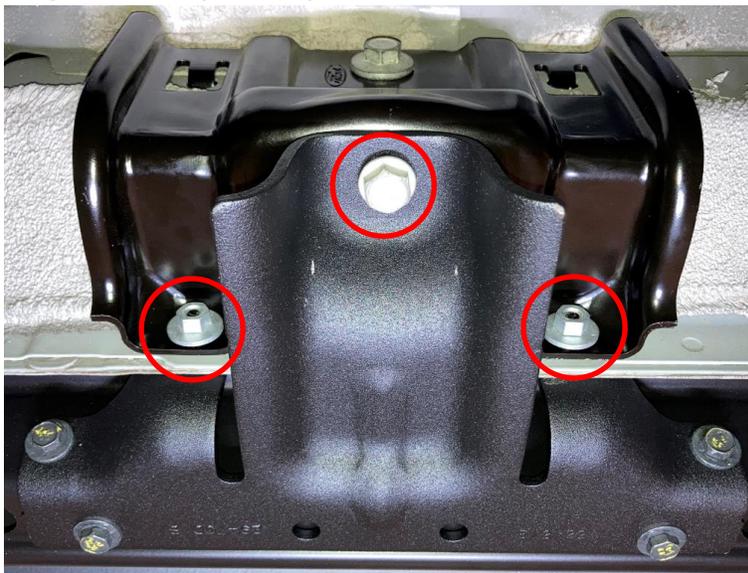
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4. On the rear hoop step bracket, use a M8x20 bolt and 2 M6 nut & washers to secure the hoop step assembly.

M8x20 Bolt Torque: 18 lb.ft (25 Nm)

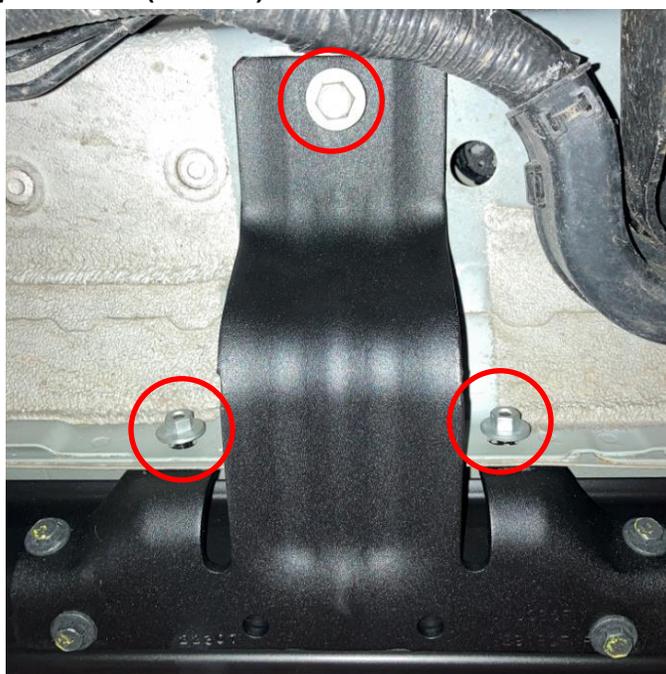
M6 Nut & Washer Torque: 10 lb.ft (13.5 Nm)



5. On the front of the hoop step assembly, use a M10x20 bolt and 2 M6 nut & washers to secure the hoop step assembly.

M10x20 Bolt Torque: 18 lb.ft (25 Nm)

M6 Nut & Washer Torque: 10 lb.ft (13.5 Nm)



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