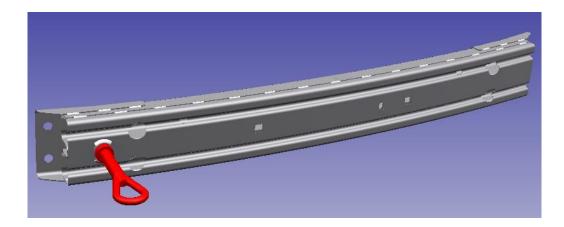


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iPRIOR TO INSTALLATION READ THESE INSTRUCTION COMPETELY For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit https://www.performanceparts.ford.com for warranty information



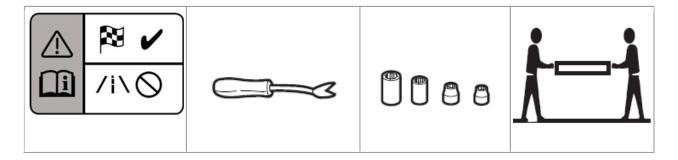


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Kit Contents:

Description	Quantity
Bumper Bar With Tow Hook Slot	1
Tow Hook	1
Inner Bolt & Washer (M8x29.5)	4
Outer Bolt & Washer (M8x16.5)	4

Special Tool(s) / General Equipment:





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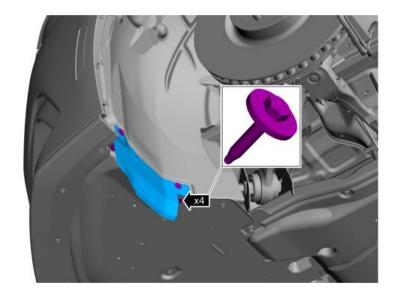
Removal, Front Bumper Cover - EcoBoost

NOTE: Removal steps in this procedure may contain installation details.

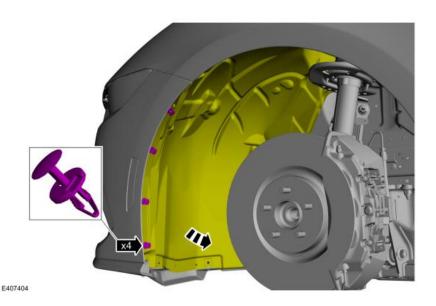
1. Remove the front wheels and tires.

E407403

2. On both sides, remove the bolts and the body side front shield. *Torque*: 19 lb.in (2.2 Nm)



3. On both sides, remove the push pins and position aside the front fender splash shield.

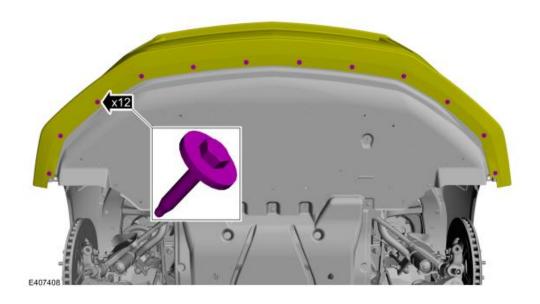




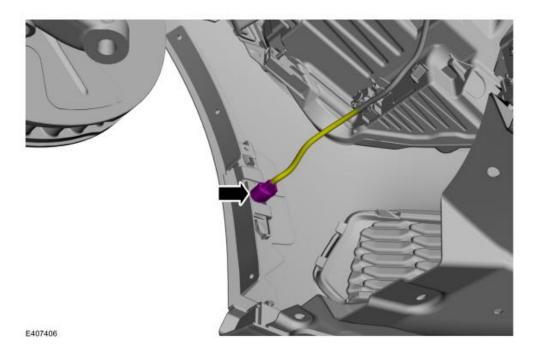
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4. Remove the bolts.

Torque: 19 lb.in (2.2 Nm)



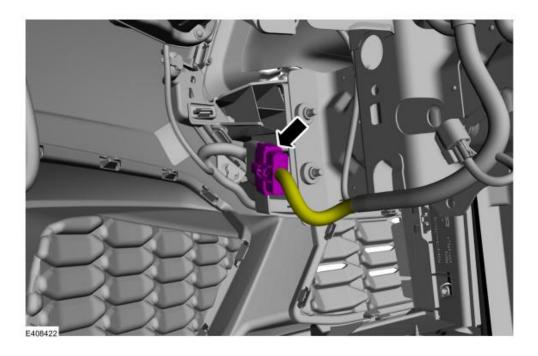
5. On both sides, disconnect the side repeater lamp electrical connector.



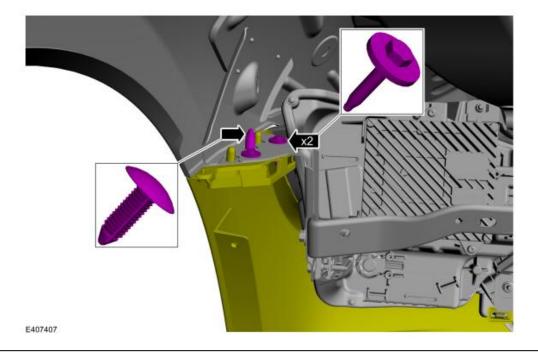


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6. Disconnect the front bumper cover electrical connector.



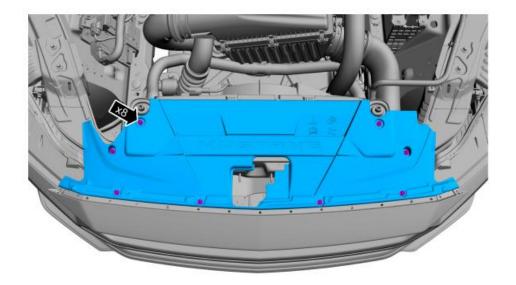
7. On both sides, remove the front bumper cover to fender push-pin and the bolts. *Torque*: 44 lb.in (5 Nm)





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8. Remove the push pins and the radiator sight shield.

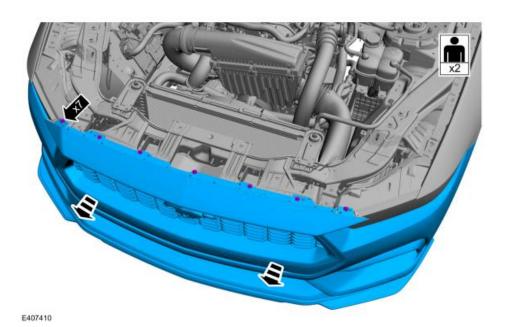


E407409

9. **NOTE:** This step requires the aid of another technician.

Remove the bolts and the front bumper cover.

Torque: 13 lb.in (1.5 Nm)





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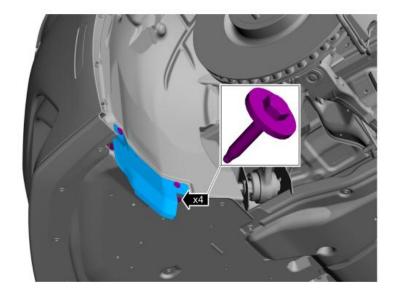
Removal, Front Bumper Cover - GT

NOTE: Removal steps in this procedure may contain installation details.

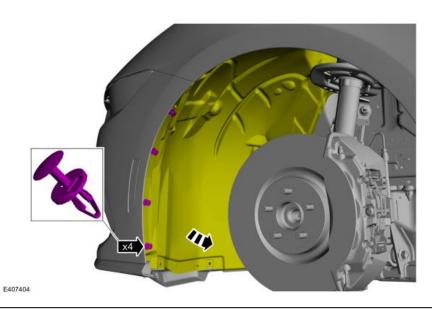
1. Remove the front wheels and tires.

E407403

2. On both sides, remove the bolts and the body side front shield. *Torque*: 19 lb.in (2.2 Nm)



3. On both sides, remove the push pins and position aside the front fender splash shield.

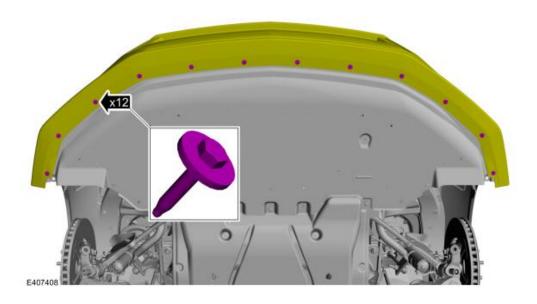




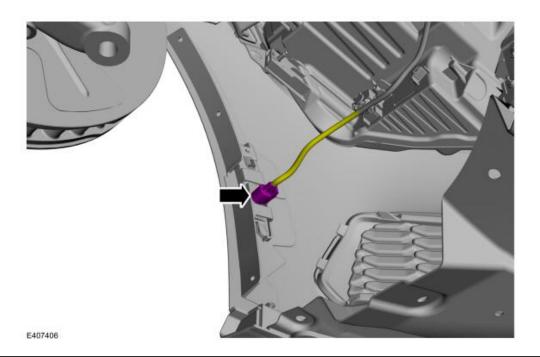
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4. Remove the bolts.

Torque: 19 lb.in (2.2 Nm)



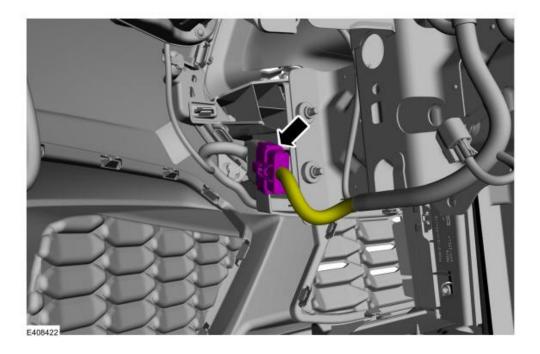
5. On both sides, disconnect the side repeater lamp electrical connector.



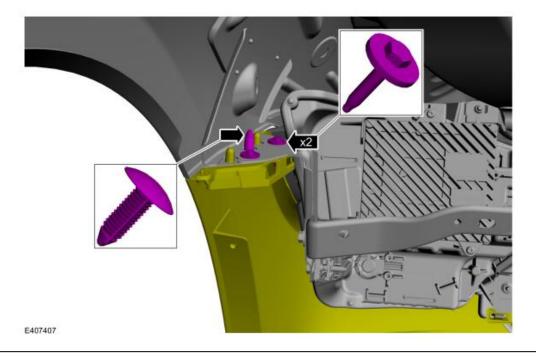


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6. Disconnect the front bumper cover electrical connector.



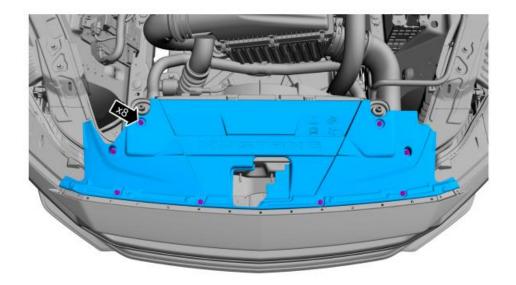
7. On both sides, remove the front bumper cover to fender push-pin and the bolts. *Torque*: 44 lb.in (5 Nm)





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8. Remove the push pins and the radiator sight shield.

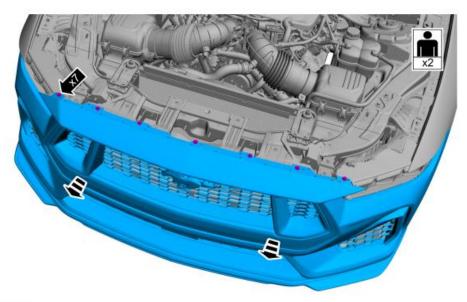


E407409

9. **NOTE:** This step requires the aid of another technician.

Remove the bolts and the front bumper cover.

Torque: 13 lb.in (1.5 Nm)



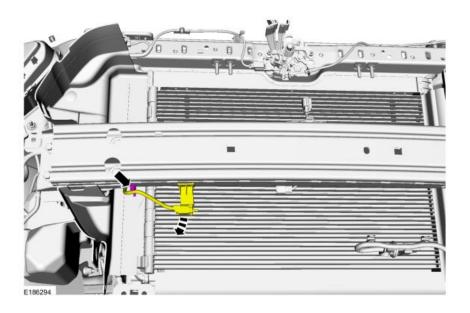
E407557



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Removal - All Vehicles

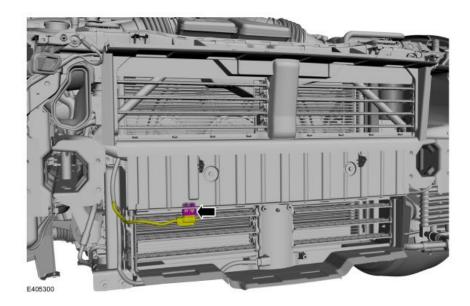
3. If equipped, position aside the ambient air temperature sensor bracket and wiring harness guide.



Removal, Active Grille Shutter - EcoBoost

NOTE: Removal steps in this procedure may contain installation details.

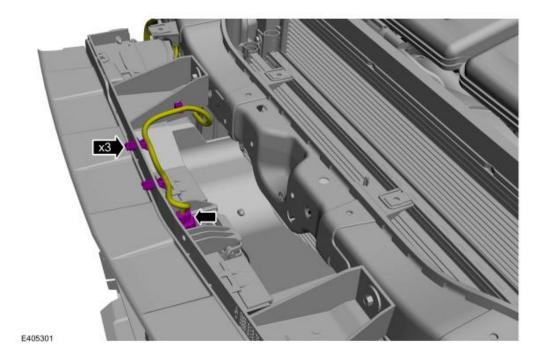
1. Detach the retainer and position aside the ambient air temperature sensor.



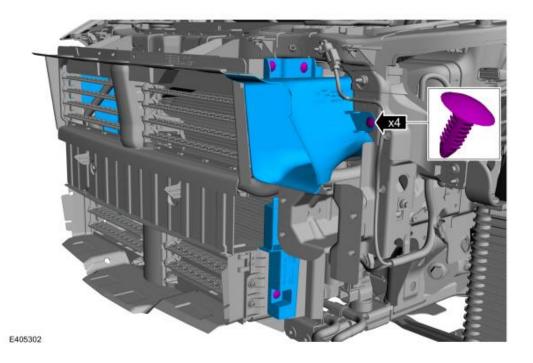


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2. Remove the retainers and disconnect the electrical connector.



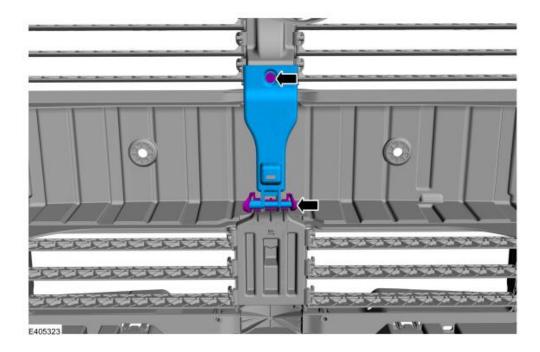
3. If equipped, On both sides, remove the retainers and radiator air deflector.



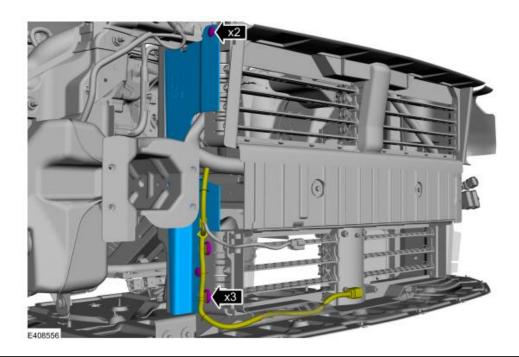


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4. Remove the bolt, release the tabs and remove the linkage. *Torque*: 18 lb.in (2 Nm)



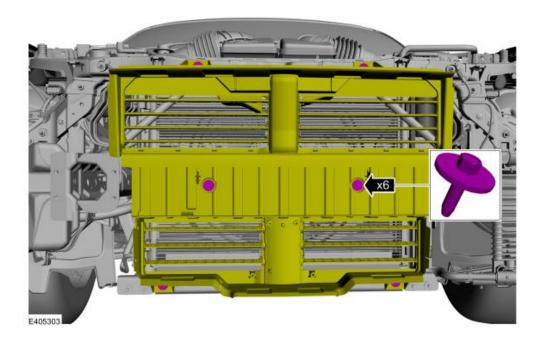
5. Detach the retainers and position the wiring harness aside. Remove the trim pins and the radiator air deflector.



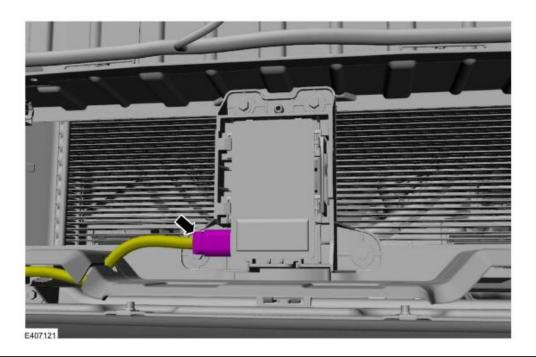


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6. Remove the bolts and position the active grille shutter forward. *Torque*: 71 lb.in (8 Nm)



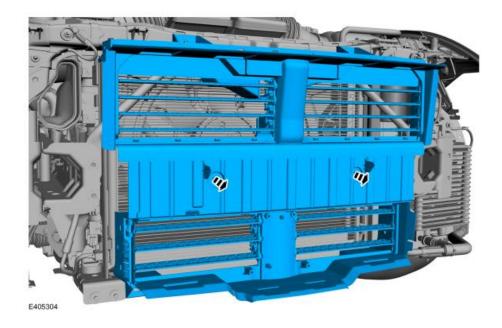
7. If equipped, disconnect the CCM wiring connecter.





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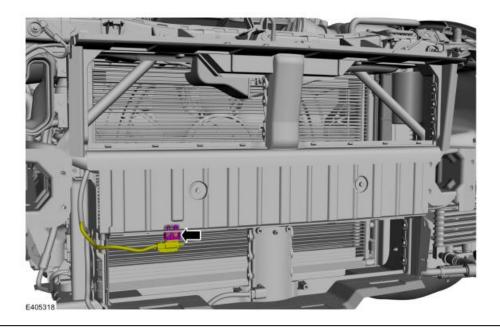
8. Remove the active grille shutter.



Removal, Active Grille Shutter - GT

NOTE: Removal steps in this procedure may contain installation details.

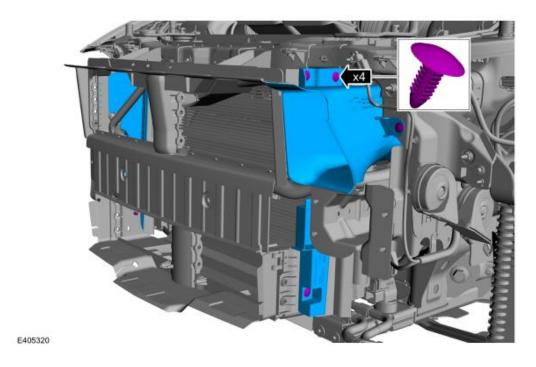
1. Detach the retainer and position aside the ambient air temperature sensor.



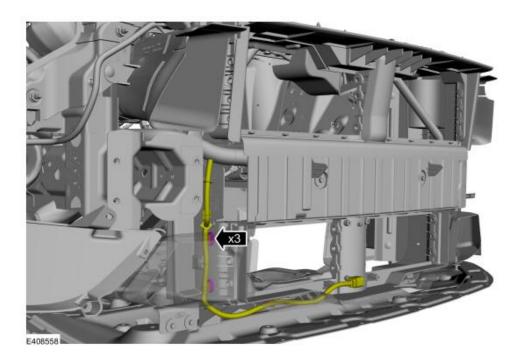


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2. If equipped, On both sides, remove the retainers and radiator air deflector.



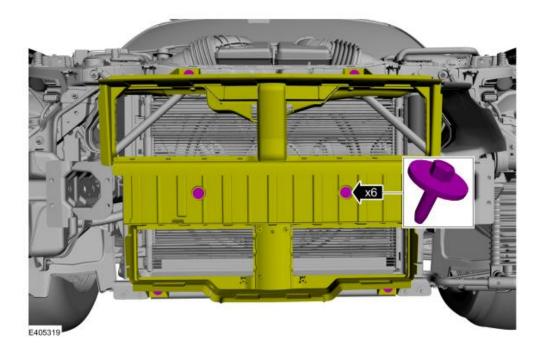
3. Detach the wiring harness retainers and position aside.



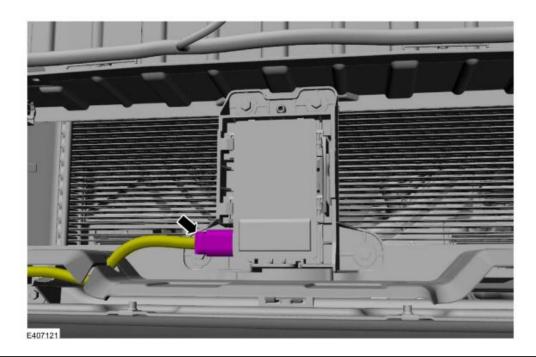


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4. Remove the bolts and position the active grille shutter forward. *Torque*: 71 lb.in (8 Nm)



5. If equipped, disconnect the CCM wiring connecter.





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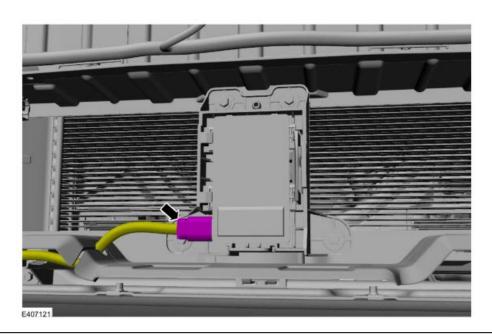
6. Remove the active grille shutter.



Removal, Cruise Control Module (If Equipped)

NOTE: Removal steps in this procedure may contain installation details.

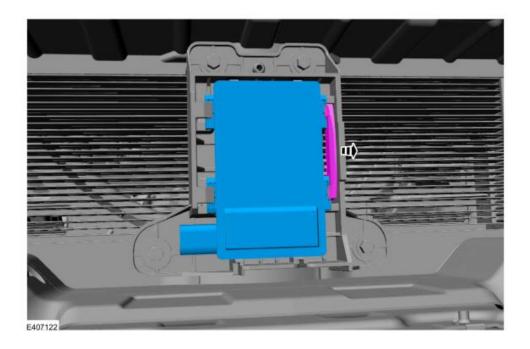
1. Disconnect the CCM wiring connector.





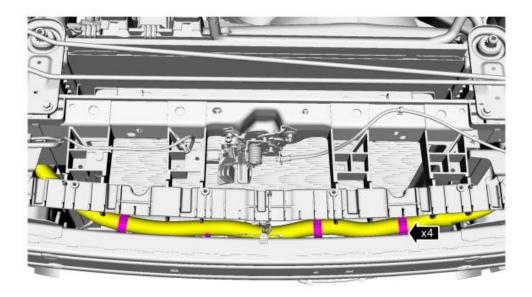
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3. Release the clip and remove the CCM out of the bracket.



Removal - All Vehicles

5. Separate the wiring harness guides.



E186296

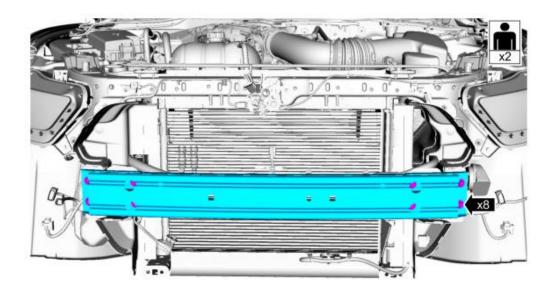


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6. **NOTE:** This step requires the aid of another technician.

Remove the bolts and the front bumper.

Torque: 18 lb.ft (25 Nm)



E186300

Installation

1. To install, reverse the removal procedure.