



M-19007-BRS
2021+MY Bronco
Raptor Exoskeleton Kit

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PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPETELY
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information



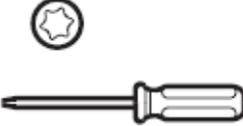
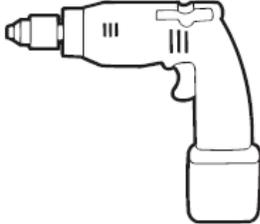
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Kit contents:

Description	Quantity
Upper Swing Gate Assembly	1
Lower Swing Gate Assembly	1
Swing Gate Exoskeleton	1
Swing Gate Rubber Bumper Fastener	1
Black Bronco Emblem (Swing Gate)	1
Bolt (M8x15)	4

Special Tool(s) / General Equipment

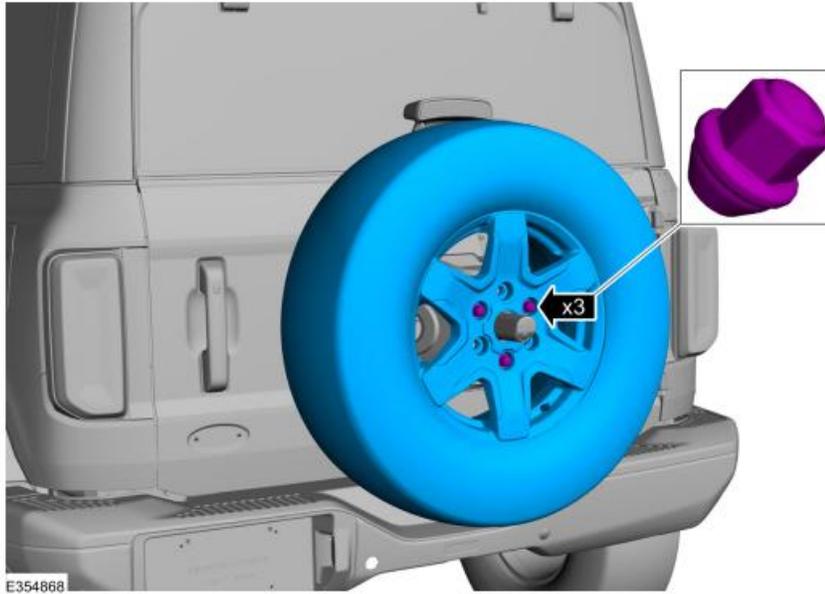
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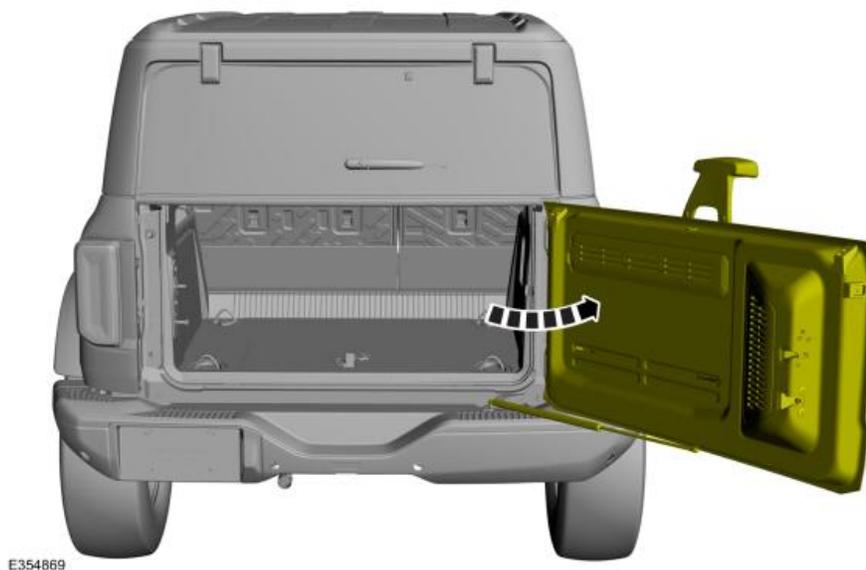
Removal – Swing Gate

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the nuts and the spares wheel. *Torque: 41 lb.ft (55 Nm)*



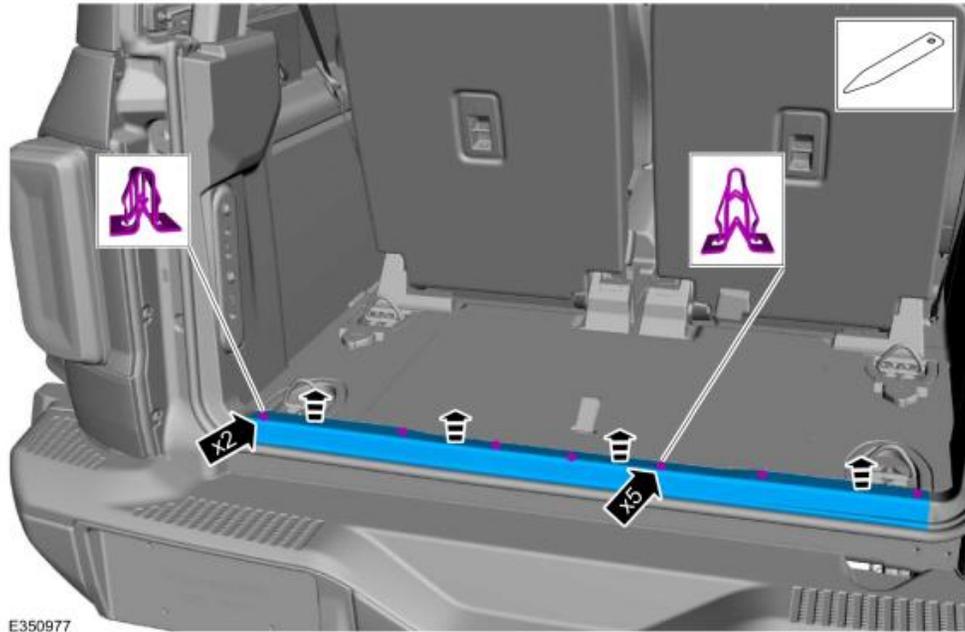
2. Open the tailgate.



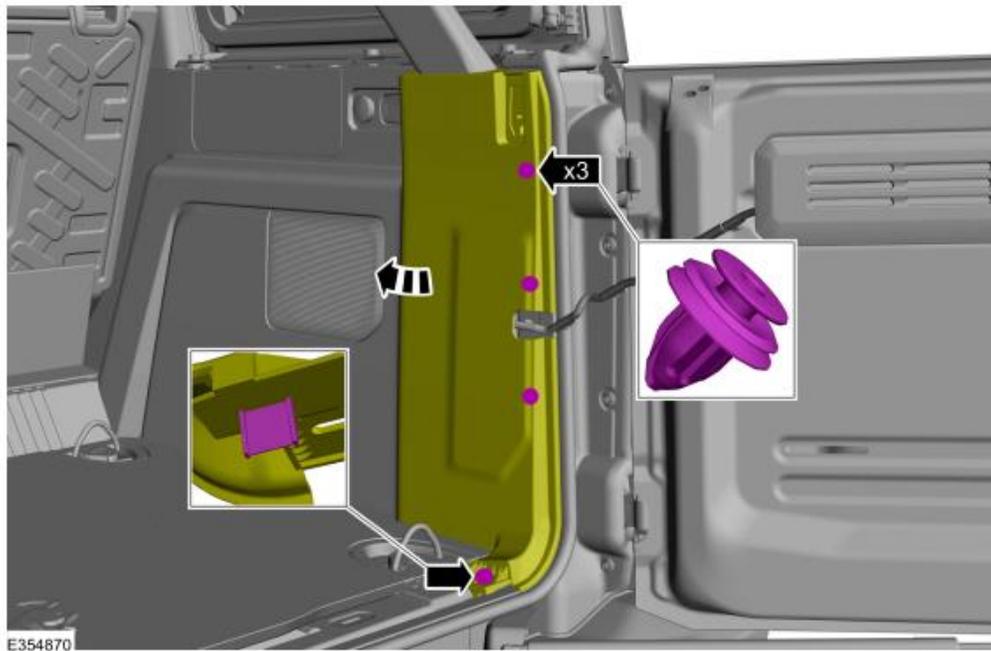
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3. Release the clips and remove the loadspace scuff plate trim panel.



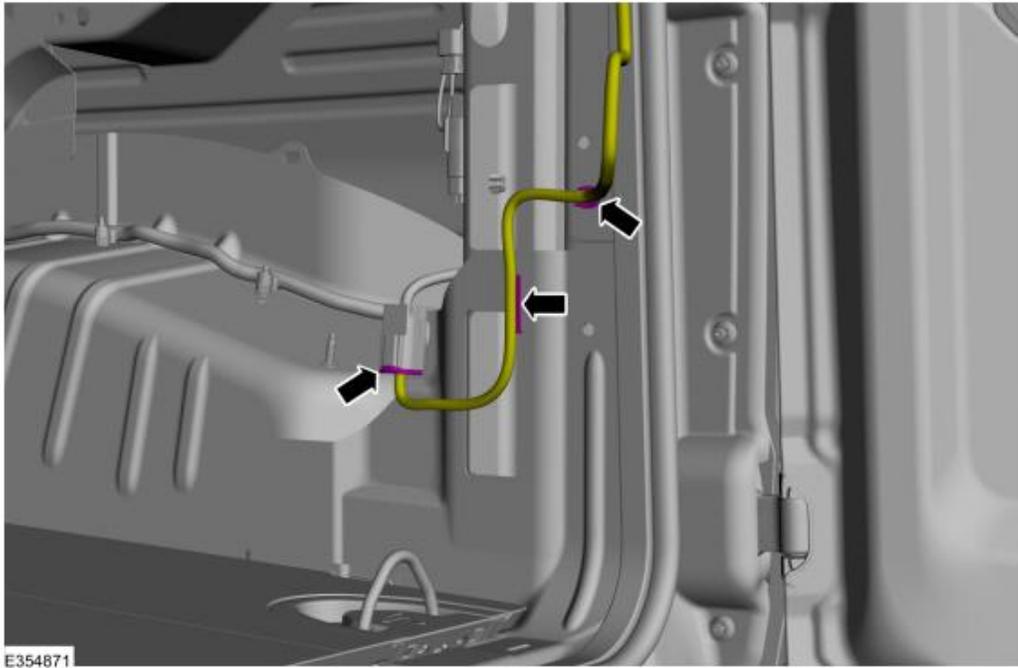
4. Pull the rear edge of the load space trim panel enough to detach the tailgate wiring harness electrical connector.



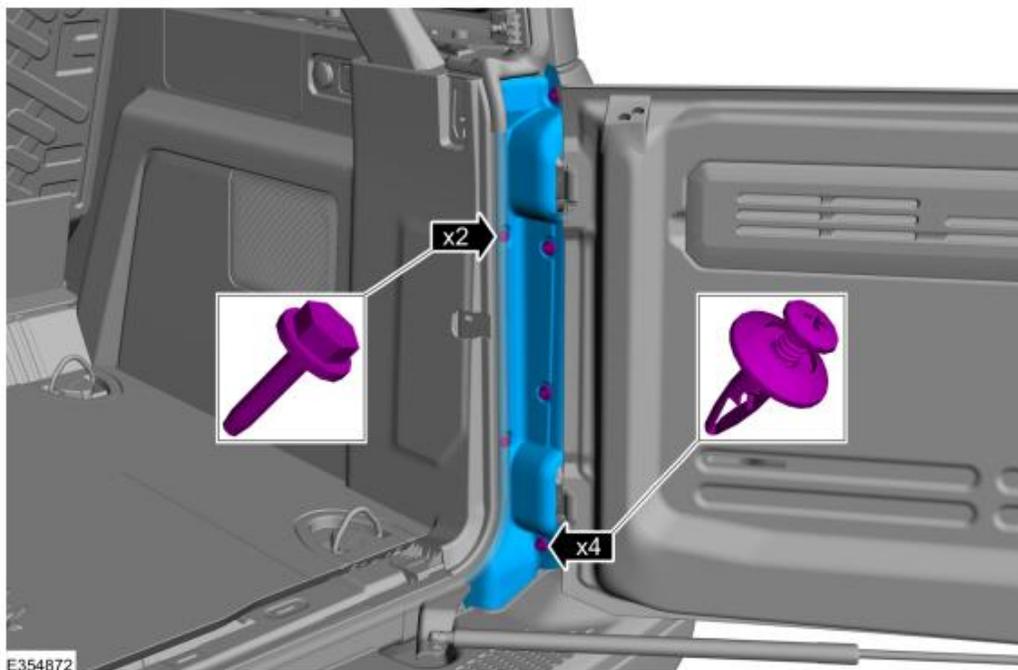
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5. Disconnect the tailgate wiring harness electrical connector and detach the wiring retainers.



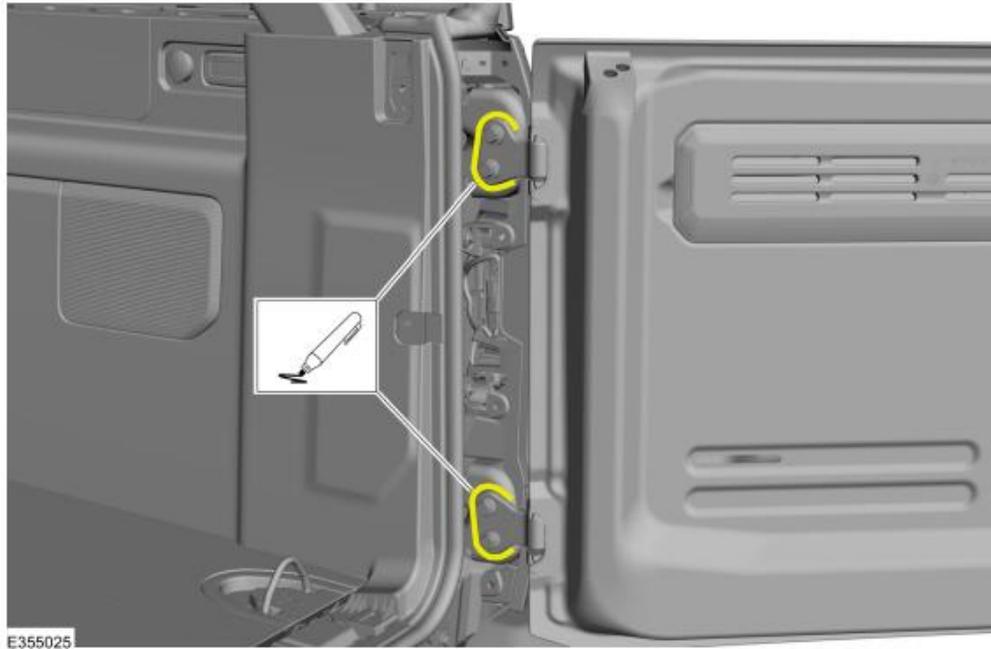
6. Remove the fasteners and the tailgate hinge cover.



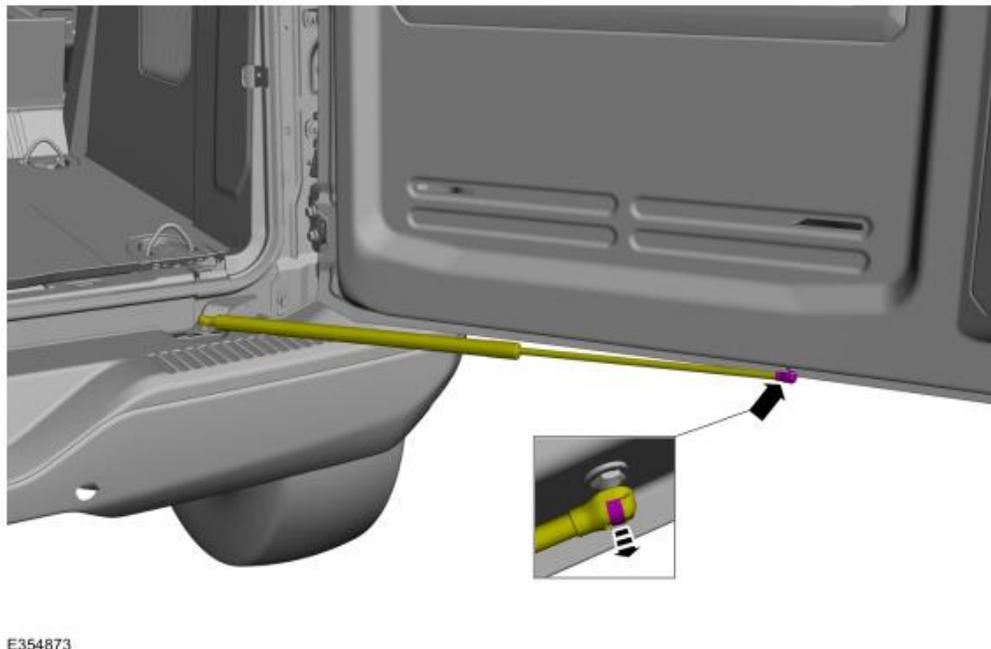
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7. Mark the location of the tailgate hinge to aid in installation.



8. Remove the clip holding the tailgate strut and position aside.

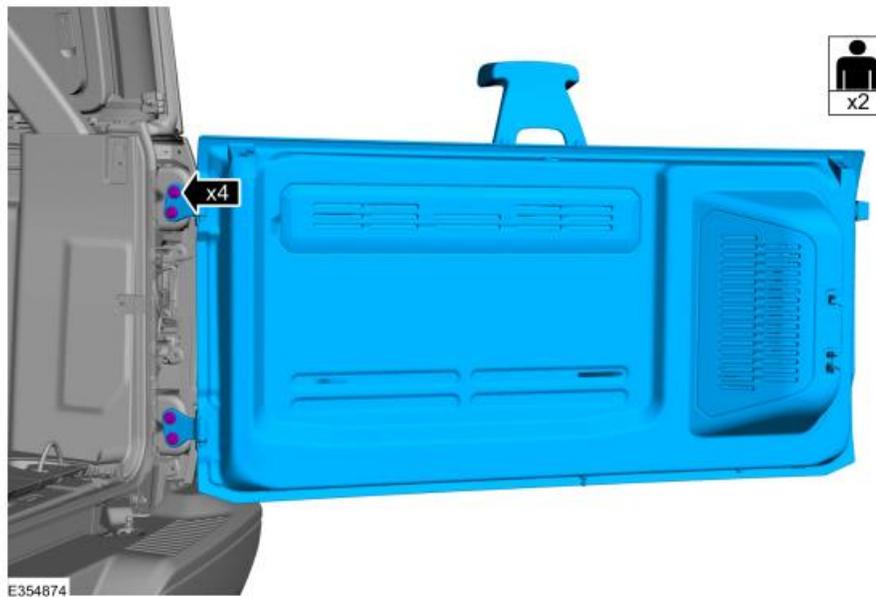


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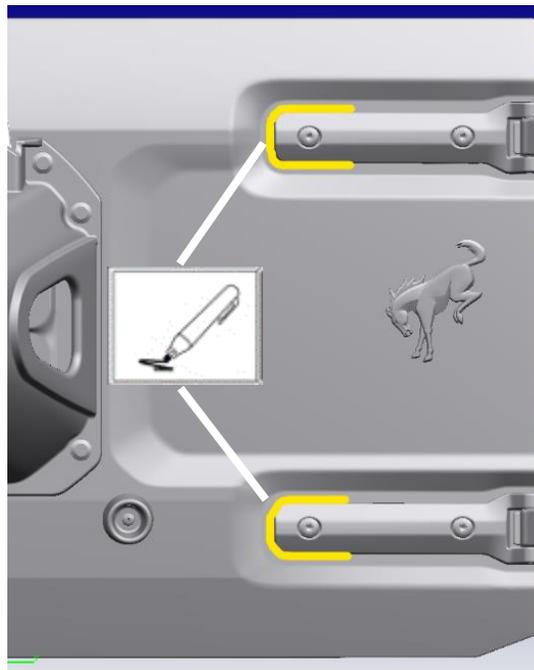
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NOTE: *This step requires the aid of another person.*

9. Remove the bolts and the tailgate. *Torque: 30 lb.ft (40 Nm)*



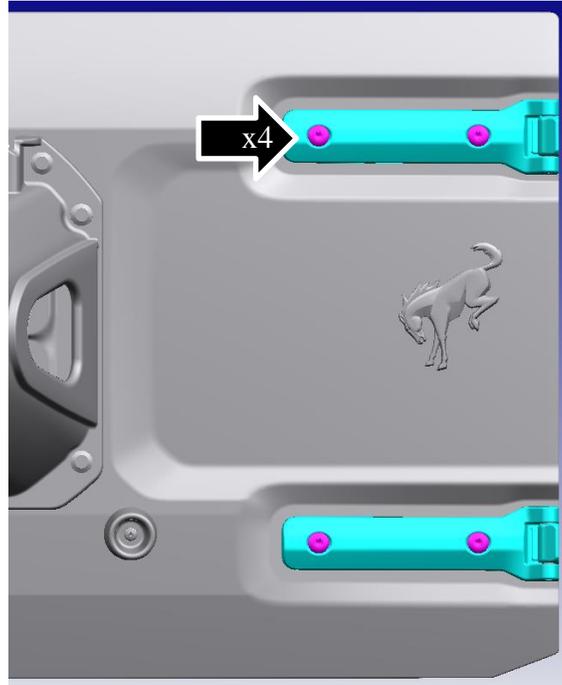
10. Mark the location of the tailgate hinge bracket to aid in installation.



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11. Remove the bolts and hinge bracket.



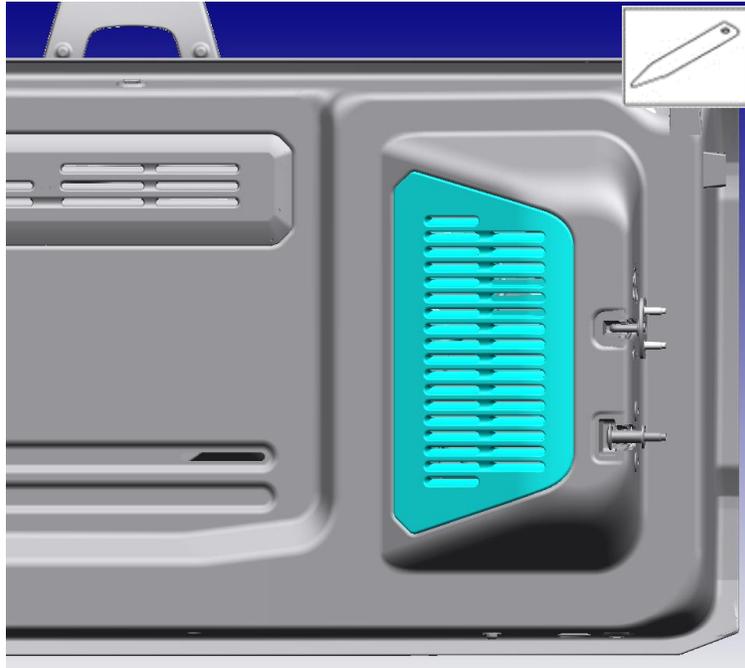
12. Remove the fasteners and rubber bumper spacers.



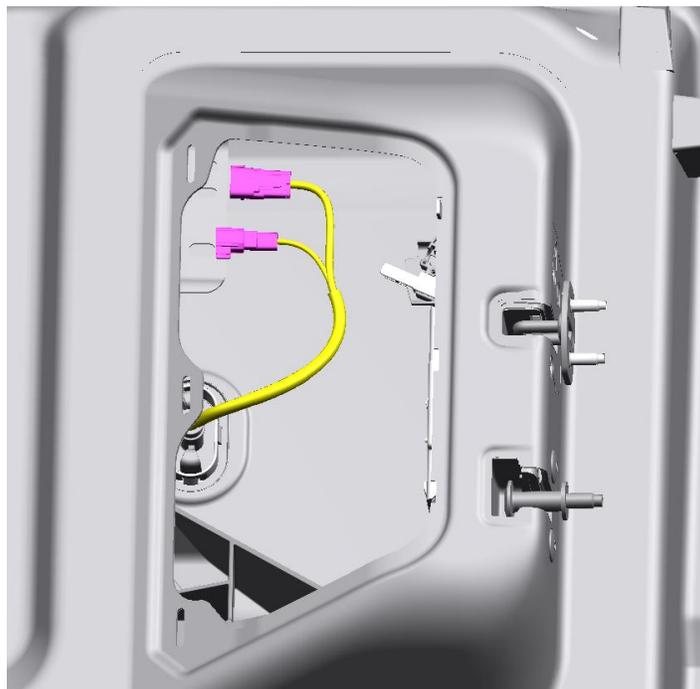
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13. On the backside of the tailgate, remove the cover.



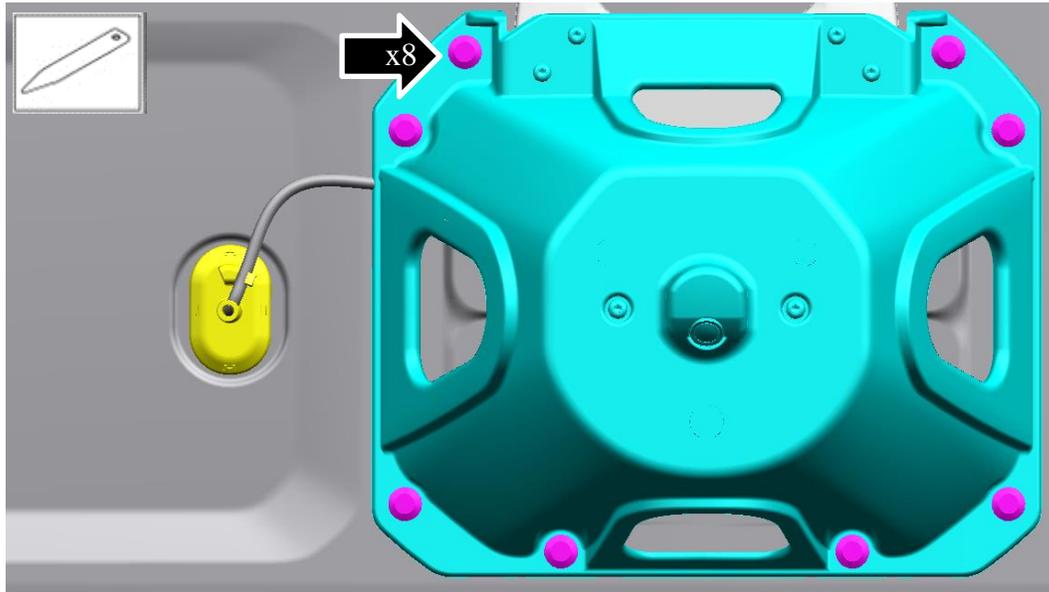
14. Disconnect the electrical connectors.



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15. Remove the electrical cover then remove the bolts and spare tire carrier from the tailgate.
Torque: 22 lb.ft (30 Nm)



Removal – Tailgate Bronco Emblem

1. To remove the Bronco emblem, please reference: [Bronco Emblem](#)

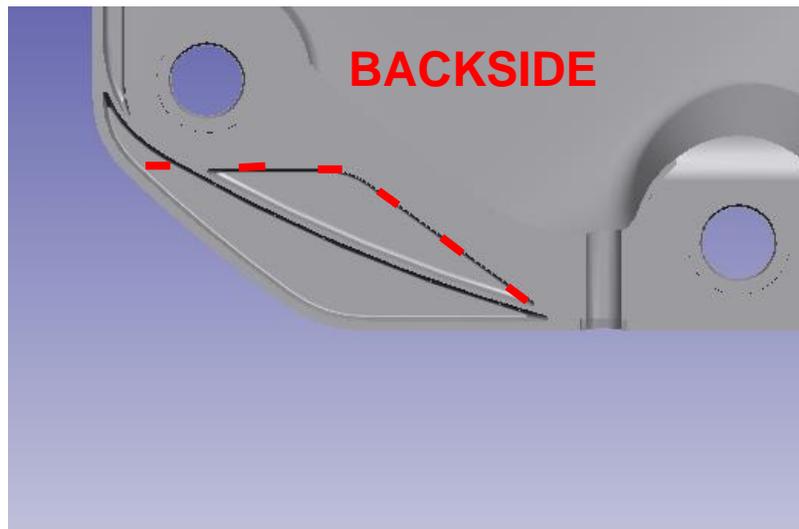
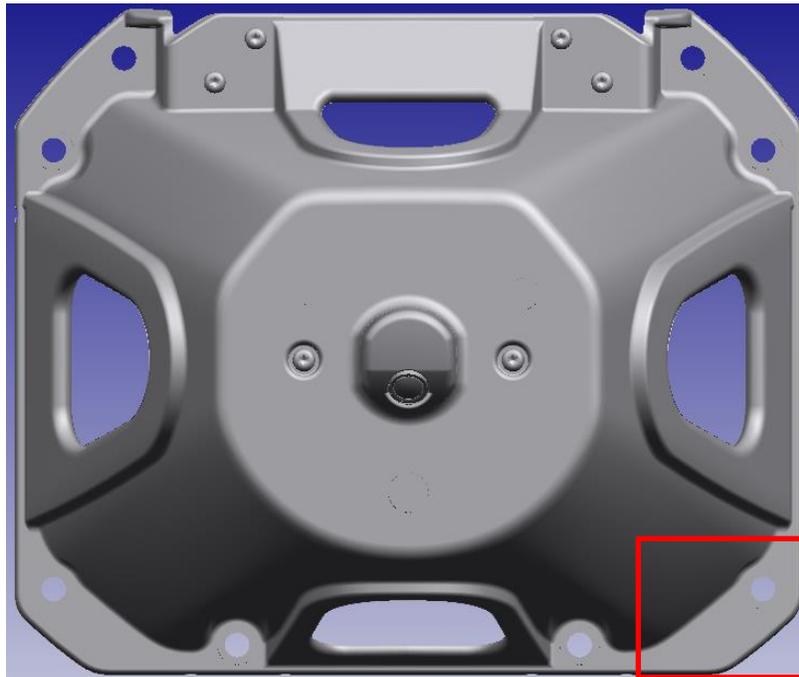
NOTE: *It is recommended to measure the height of where the emblem location is on the swing gate for installation of the new emblem after the exoskeleton is installed.*

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Modifications – Spare Tire Carrier With Exoskeleton

1. On the backside of the spare tire carrier, use a Dremel tool to cut out a notch that follows the red line shown in the second image below.

NOTE: When looking at the spare tire carrier from the front, the bottom right corner will be modified.



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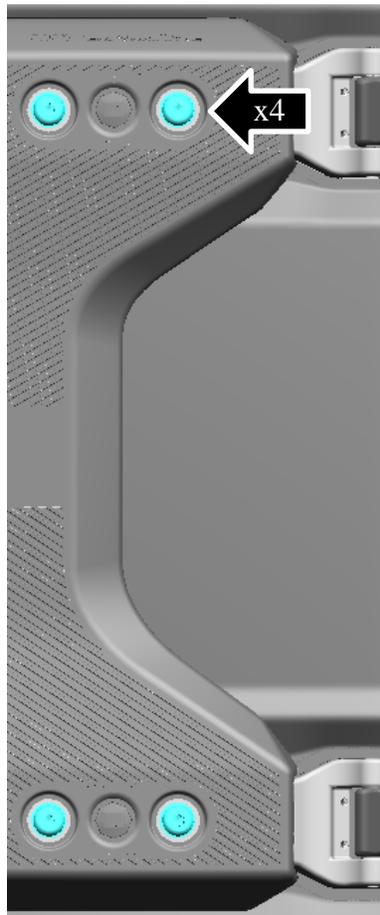
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Installation

1. To install, reverse the removal procedure using the provided hinge brackets.

Installation – Exoskeleton

1. After installing the hinge brackets provided with the kit, use the M8 x 15 bolts to secure the exoskeleton to the hinges.
Torque: 20 lb.ft (27.5 Nm)



Installation – Bronco Emblem

1. Follow the instructions here: [Bronco Emblem](#).

NOTE: Move the emblem to the right by 1 inch so it does not interfere with the exoskeleton.

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