



FORD PERFORMANCE

**M-5200-MVB / MVC  
Model 2022 +  
Maverick 2.0L Sport Exhaust**

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**PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPETELY**  
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information

## **OVERVIEW:**

***The use of a floor hoist is recommended for this installation. If you do not have access to one, use a hydraulic floor jack and jack stands to raise the vehicle.***

***!! CAUTION: JACK STANDS MUST BE USED ON A LEVEL SURFACE AND BE SECURELY SEATED. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR VEHICLE DAMAGE! !***

## **Base Kit Includes:**

<b><u>Find No.</u></b>	<b><u>Qty:</u></b>	<b><u>Description</u></b>
1	1	Front Muffler Assy
2	1	Intermediate pipe
3	1	Tailpipe
4	3	Clamp

**Note: Immediately inventory your kit to ensure all of the necessary parts are included.**

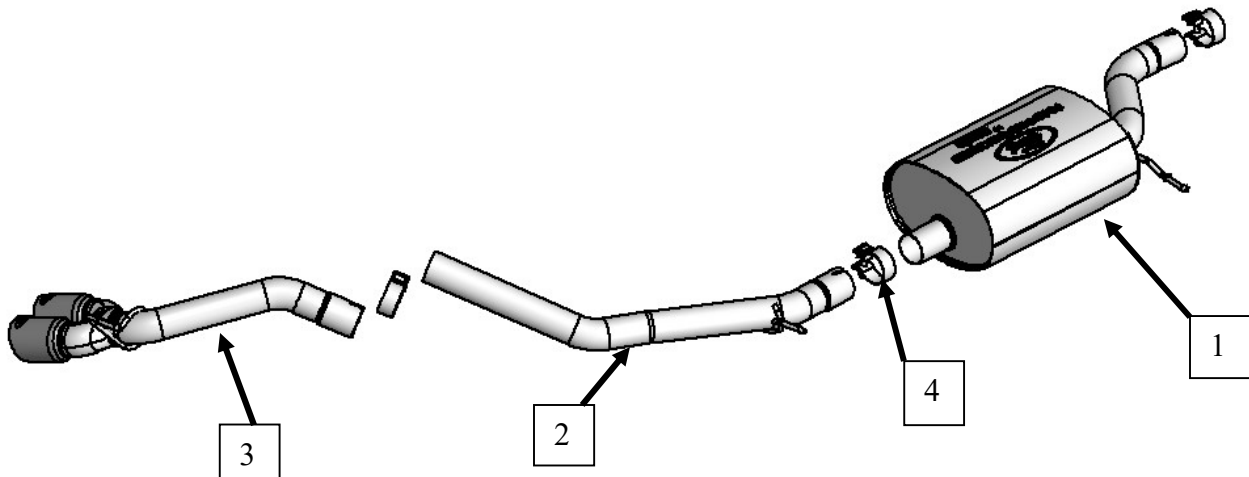
Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356



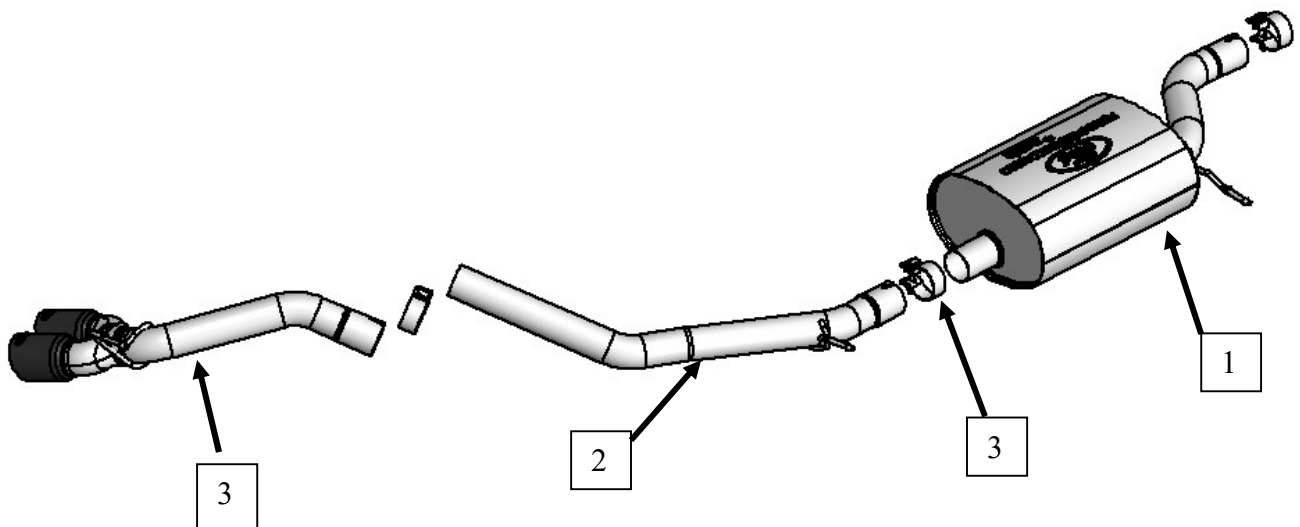
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### 2022 Maverick 2.0L Sport Exhaust chrome tip



### 2022 Maverick 2.0L Sport Exhaust black tip



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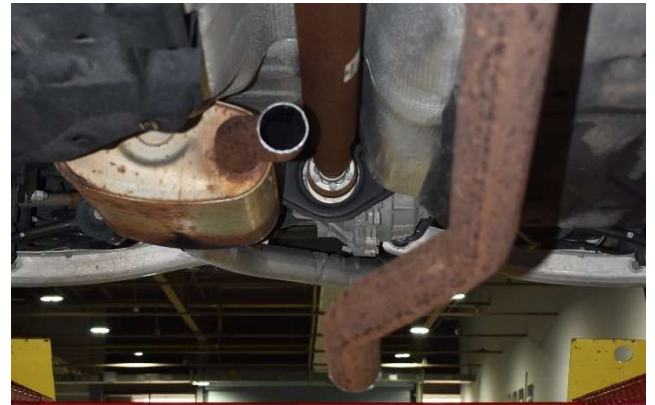
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## REMOVAL INSTRUCTIONS:

**STEP 1:** Position vehicle on hoist, put in park.

**STEP 2:** Mark the pipe approximately 5.5" from the 2<sup>nd</sup> bend in front of the muffler and cut. The cut pipe is shown below.



**STEP 3:** Lubricate all hangers from the muffler back.



**STEP 4:** Remove factory system from vehicle. 2 people recommended.



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## INSTALLATION INSTRUCTIONS:

**STEP 1:** Deburr the cut pipe. lubricate all isolators. Slide a clamp over the expanded muffler inlet and slide the end over the factory pipe. Also slide the hanger into the rubber isolator at the front of the muffler. Do not tighten the clamp.



**STEP 2:** Slide a clamp over the expanded inlet of the underaxle pipe. Slide onto the muffler outlet, and push the hanger into the rubber isolator.



Note: picture rotated to enlarge

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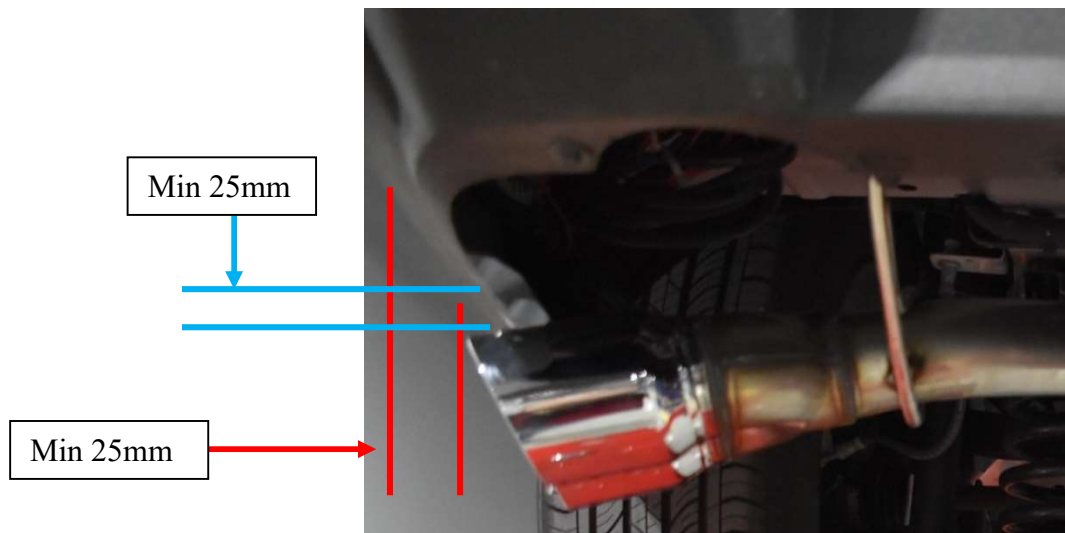
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**Step 3:** Slide a clamp over the inlet of the tailpipe, and slide the tailpipe over the underaxle pipe. Then slide the hanger into the rubber isolator. Do not tighten the clamp.



**STEP 4:** Check your exhaust system for proper clearance under the vehicle and also for tip alignment, tighten the clamps to 32-35 ft. lbs, checking tip alignment and clearances as you do. There should be a minimum gap of 25mm from the tips to the edge of the truck, and the tips should be in 25mm from the outermost edge of the truck.



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**STEP 5: Start vehicle and check for any leaks. If any leaks are found, determine cause (such as loose or incorrectly positioned clamp) and repair as necessary.**



**Congratulations!!!** You have completed the installation of your new Ford Performance Parts Exhaust Kit.

*Note: When you first start your vehicle after the installation of your new Ford Performance Parts Exhaust System, there may be some smoke and fumes coming from the system. This is a protective water based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached operating temperatures.*

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